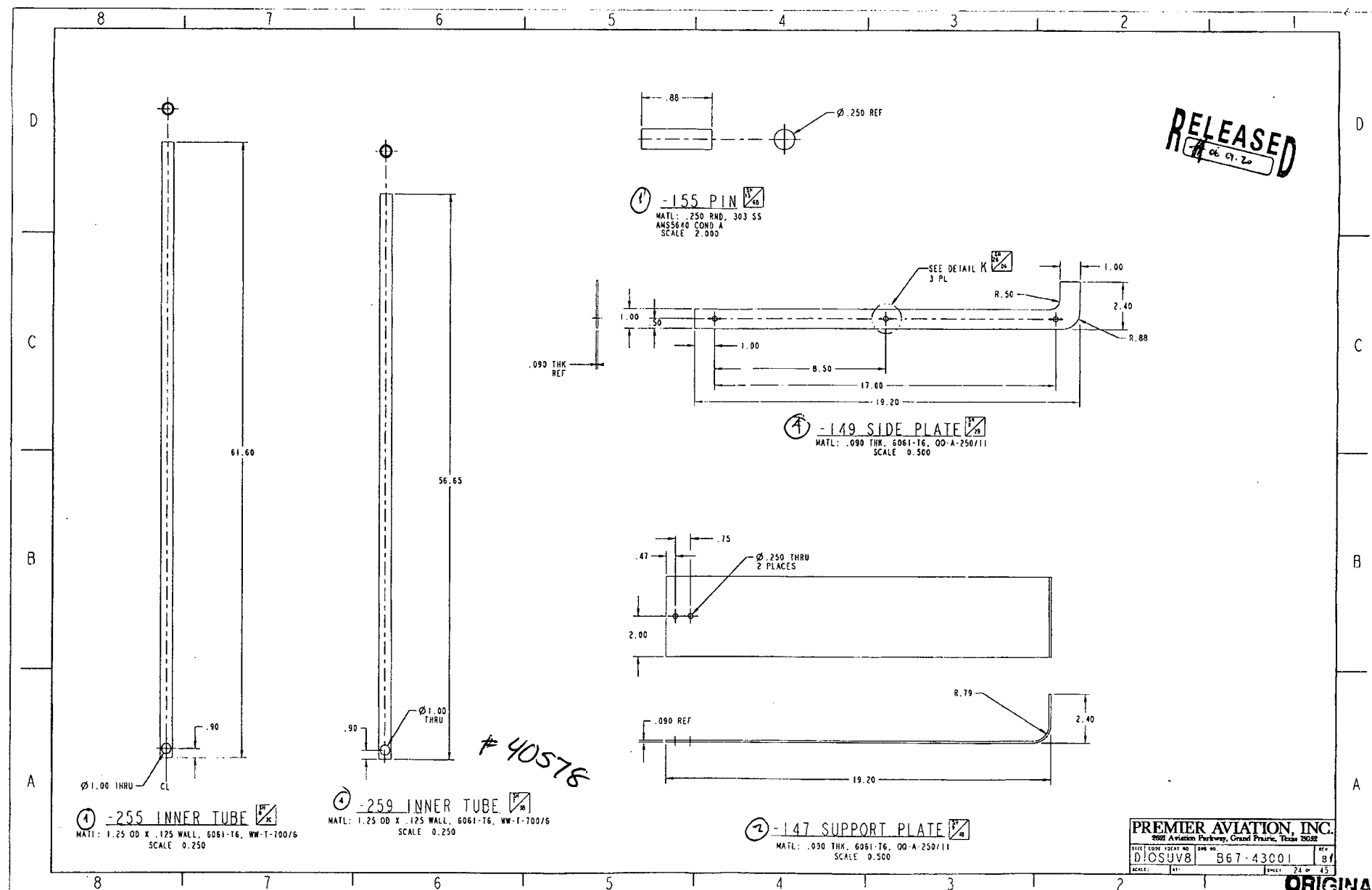


RELEASED
46 07 20



PREMIER AVIATION, INC.
18001 Aviation Parkway, Grand Prairie, Texas 75050
STATE CODE IDENT NO. D105UV8
REV. 81
SCALE: 1/4" = 1"

ORIGINAL

Date: Thursday, 17/07/2008 11:31:44 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 40578

Part Number: PB6743001259

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *NA*

08-07-28 5

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/29

Job Completion



mf 08-07-28

Date: Thursday, 17/07/2008 11:31:44 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 40578		
Estimate Number	: 13432		
P.O. Number	:	Part Number	: PB6743001259
This Issue	: 17/07/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B6743001 P.24
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: B1
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 24/07/2008
Checked & Approved By	: <u>MF 08-07-17</u>	Qty:	<u>5</u> Um: Each
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W



Comment: Qty.: 4.9568 f(s)/Unit Total : 99.1368 f(s)
 ALUM. TUBING 1.250x.125W
 batch: M108660

08.07.21 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr

08.07.21 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/4/28 (+5)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg
 2- deburr

08.07.21 5

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

08/4/28 (+5)